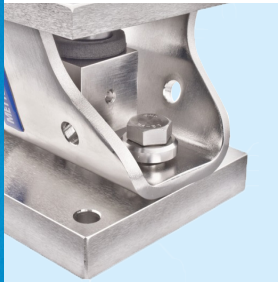


## Right-the-First-Time Integration

### Safe, Accurate, Service-Friendly



#### No Compromise on Safety

SWB605 weigh modules do not compromise on safety — all safety features are on board. Anti-uplift, downstop protection and 360° check are incorporated in the weigh module design, to prevent damage in case of accidents.



#### Right the First Time

SWB605 PowerMount™ ensures correct scale system installation, right from the start. Service features, including SafeLock™ provide easy and trouble free setup. Weigh modules are also designed for dynamic-loading applications such as conveyors, mixers and blender.



#### Load Cell

POWERCELL® load cells have a rocker pin design that automatically aligns load forces for accurate weighing. These hermetically sealed load cells are rated IP68/IP69K and can be used in all environments. The load cells are easy to inspect or replace.



#### Condition Monitoring

SWB605 PowerMount™ monitors single load cells for overload, zero drift, foundation problems, etc.; prompting action before system shuts down or measures incorrectly.



SWB605  
PowerMount™

### SWB605 PowerMount™

#### Know What's Ahead

#### Product Key Features:

- Integrated lift-off protection
- Vertical safety down-stop
- Full 360° integrated checking
- Ground strap – welding protection
- SafeLock™ – Weigh module locked for installation
- SafeLock™ – Load cell protected for installation
- Dual stabilizer option
- Fully stainless steel, IP68/IP69K-rated load cells
- Global approvals
- OIML C3/NTEP III M n:5, OIML C6/NTEP III M n:10 or C10
- Zinc plated or stainless steel mounting hardware
- CalFree™ Plus: Precise calibration anytime

#### Content

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# Technical Specifications

## SWB605 PowerMount™ 220 - 4400kg

Weigh Module	Unit of measure	Specification				
Model No.		SWB605 PowerMount™				
Size		2			3	
Rated capacity (R.C.)	kg (lb, nominal)	220 (500)	550 (1250)	1100 (2500)	2200 (5000)	4400 (10000)
Max. rated forces <sup>1)</sup>						
Max. compressive force, rated	kN (lb)	2.2 (500)	5.4 (1250)	10.8 (2500)	21.6 (5000)	43.2 (10000)
Max. horizontal force, rated	kN (lb)	7.5 (1685)			15 (3370)	
Max. uplift force, rated	kN (lb)	16 (3600)			22.2 (5000)	
Max. horizontal force (longitudinal) per stabilizer option, rated <sup>7)</sup>	kN (lb)	5 (1120)			7.4 (1660)	
Max. yield forces <sup>2) 4)</sup>						
Max. compressive force, yield	kN (lb)	3.2 (750)	8.1 (1875)	16.2 (3750)	23.3 (5120)	50 (11200)
Max. horizontal force, yield	kN (lb)	9.8 (2200)			22 (4950)	
Max. uplift force, yield	kN (lb)	22 (4950)			34 (7640)	
Max. ultimate forces <sup>3) 4)</sup>						
Max. compressive force, ultimate <sup>5)</sup>	kN (lb)	90 (20000)			150 (33000)	
Max. horizontal force, ultimate	kN (lb)	42 (9400)			48 (10750)	
Max. uplift force, ultimate	kN (lb)	50 (11200)			55 (12350)	
Restoring force	%A.L./mm (./in) <sup>6)</sup>	4.4 (111)			5.5 (140)	
Max. top plate travel	± mm (in)	3 (0.12)			3.5 (0.14)	
Weight (including load cell), nominal	kg (lb)	6.6 (14.5)		7 (15.4)	15.4 (34)	
Material		carbon steel / 304 stainless steel / 316 stainless steel				
Finish		Zinc Plated / Electropolished / Electropolished				
Shipping dimensions (LxWxH)	cm	28 x 20 x 16.5				
Shipping weight	kg	7.7				

<sup>1)</sup> The weigh module is rated for these forces in normal operation, a factor of safety has been applied by METTLER TOLEDO.

<sup>2)</sup> Warning: if loaded statically one time in excess of these forces, the weigh module may yield and need replacing. The max. yield forces do not consider fatigue/cyclic loading and should be approached only in exceptional circumstances.

<sup>3)</sup> Warning: if loaded statically one time in excess of these forces, the weigh module may break with potential for serious injury and/or property damage.

<sup>4)</sup> Warning: apply a factor of safety appropriate to the application.

<sup>5)</sup> The top plate will travel downwards by 5 mm (0.2 inches) before the down-stop engages and this ultimate force can be developed.

<sup>6)</sup> % of Applied Load (A.L.) per mm (in) displacement of the top plate (transverse and longitudinal).

<sup>7)</sup> 1 or 2 per weigh module. Max permissible longitudinal force per stabilizer.

<sup>8)</sup> 0 with stabilizer.

# Technical Specifications

## SWB605 PowerMount™ Specifications – Weigh Module

Load cell		Unit of measure	Specification														
Model No.		SLB615D POWERCELL® <sup>(12) (13)</sup>															
Rated capacity (R.C.)		kg (lb, nominal)	220 (500)			550 (1250)			1100 (2500)			2200 (5000)			4400 (10000)		
Min. increment size, typical <sup>(14)</sup>		g (lb)	4.4 (0.01)			11 (0.025)			22 (0.05)			44 (0.1)			88 (0.2)		
External resolution		Counts @ R.C.	220,000			550,000			1,100,000			2,200,000			440,000		
External resolution tolerance		%	± 0.04	± 0.02	± 0.04	± 0.02	± 0.04	± 0.02	± 0.04	± 0.02	± 0.04	± 0.02	± 0.04	± 0.02	± 0.04	± 0.02	
Zero load output		%R.C.	< 0.1														
Combined error <sup>(9) (10)</sup>		%R.C.	C3/III n:5: ≤ 0.018 / C6/III n:10: ≤ 0.012 / C10: ≤ 0.007														
Temperature effect on	Min. dead load output	%R.C./°C (./°F)	0.0014 (0.0008)			C3/III n:5: ≤ 0.0011 (0.0006) / C6/III n:10: ≤ 0.0007 (0.0004) / C10: ≤ 0.0007 (0.0004)											
	Sensitivity <sup>(10)</sup>	%A.L./°C (./°F)	C3/III n:5: ≤ 0.001 (0.0006) / C6/III n:10: ≤ 0.0005 (0.0003) / C10: ≤ 0.0003 (0.0002)														
Temperature range	Compensated		-10 ~ +40 (+14 ~ +104)														
	Operating	°C (°F)	-20 ~ +65 (-4 ~ +150)														
	Safe storage		-40 ~ +80 (-40 ~ +176)														
OIML / European approval <sup>(11)</sup>	Class		C3	C6	C10	C3	C6	C10	C3	C6	C10	C3	C6	C10	C3	C6	
	nmax		3000	6000	10000	3000	6000	10000	3000	6000	10000	3000	6000	10000	3000	6000	
	Vmin	g	20	10	37	25	70	50	150	100	290	250					
NTEP approval <sup>(11)</sup>	Class		III M n:5	III M n:10	-	III M n:5	III M n:10	-	III M n:5	III M n:10	-	III M n:5	III M n:10	-	III M n:5	III M n:10	
	nmax		5000	10000	-	5000	10000	-	5000	10000	-	5000	10000	-	5000	10000	
	Vmin	lb	0.05	0.025	-	0.095	0.065	-	0.19	0.13	-	0.38	0.26	-	0.76	0.65	
ATEX approval <sup>(11)</sup>	Rating		II 2 G Ex ib IIB T4 Gb / II 2 D Ex ib IIIC T130°C Db / -40°C ≤ Ta ≤ +55°C / II 3 G Ex nA IIC T6 Gc / II 3 D Ex tc IIIC T85°C Dc														
IECEx approval <sup>(11)</sup>	Rating		Ex ib IIB T4 Gb / Ex ib IIIC T130°C Db / Ex nA IIC T6 Gc / Ex ec IIC T6 Gc / Ex tc IIIC T85°C Dc														
Factory mutual approval <sup>(11)</sup>	Rating, USA		IS / I, II, III / 1 / CDEFG / T4 Ta = -40°C to 55°C; 1 / 1 / AEx ib / IIB / T4 Ta = -40°C to 55°C / Gb; 21 / AEx ib / IIIC / T130°C Ta = -40°C to 55°C / Db NI / I, II, III / 2 / ABCDFG / T6 -40°C ≤ Ta ≤ 55°C														
	Rating, Canada		IS / I, II, III / 1 / CDEFG / T4 Ta = -40°C to 55°C; 1 / 1 / AEx ib / IIB / T4 Ta = -40°C to 55°C / Gb; 21 / AEx ib / IIIC / T130°C Ta = -40°C to 55°C / Db NI / I, II, III / 2 / ABCDFG / T6 -40°C ≤ Ta ≤ 55°C														
Supply voltage non-regulated	Range (nominal)	V DC	10 ~ 26														
Overvoltage protection (IEEE4-95)	Max. tested	A	2000 (no outdoor lightning conditions)														
Effective system update rate (4 load cells)		Hz	40														
Material	Spring element		Stainless steel														
	Type		Welded														
Protection	IP rating		IP68, IP69K														
	NEMA rating		NEMA 6/6P														
Deflection @ R.C., nominal		mm (in)	0.16 (0.006)			0.25 (0.01)			0.32 (0.013)			0.43 (0.017)			0.72 (0.028)		
Weight, nominal		kg (lb)	1 (2.2)			1.3 (2.9)			2.2 (4.8)								

<sup>(9)</sup> Error due to the combined effect of non-linearity and hysteresis.

<sup>(10)</sup> Typical values only. The sum of errors due to combined error and temperature effect on sensitivity comply with the requirements of OIML R60 and NIST HB44.

<sup>(11)</sup> See certificate for complete information.

<sup>(12)</sup> Max. 14 load cells / terminal

<sup>(13)</sup> Max. total cable length 90-300m depending on no. of LC and terminal

<sup>(14)</sup> Calculate the scale's minimum increment size by multiplying this value by the square root of the number of load cells. For non Legal-For-Trade Applications

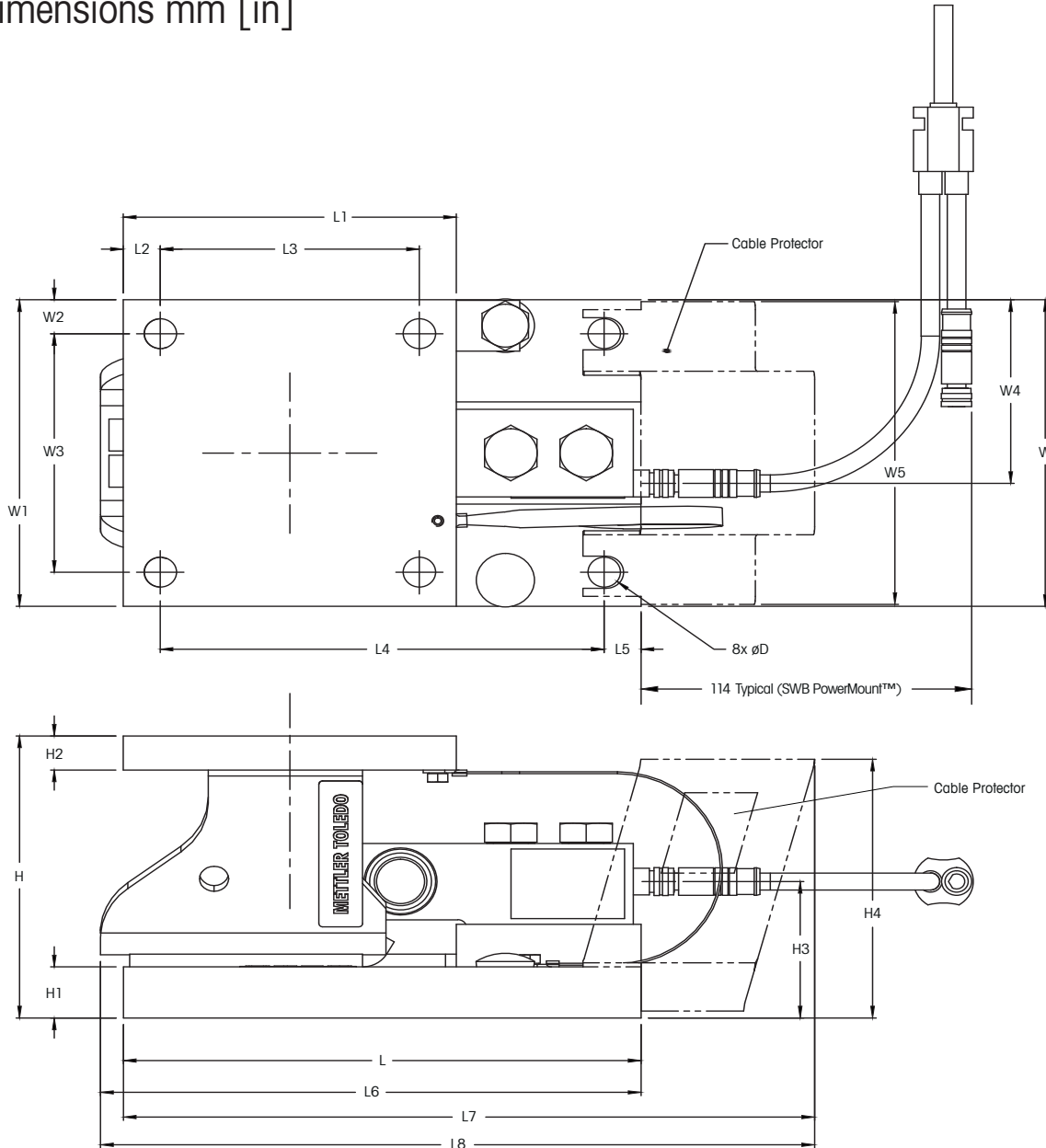
### Home Run Cable POWERCELL® SLB615D

Colour	Function
Yellow	Shield
Blue	CAN_L
White	CAN_H
Red	+ V
Black	- V



# SWB605 PowerMount™ Weigh Module with Optional Cable Protector

Dimensions mm [in]



Size	Capacity	Locations and dimensions																				
		D	H	H1	H2	H3	H4	L	L1	L2	L3	L4	L5	L6	L7	L8	W	W1	W2	W3	W4	W5
2	220kg – 1.1t (500lb – 2.5klb)	11.2 (0.44)	105.2 (4.14)	19.1 (0.75)	12.7 (0.50)	50.9 (2.00)	96.6 (3.80)	177.8 (7.00)	114.4 (4.50)	12.7 (0.50)	89.0 (3.5)	152.4 (6.00)	12.7 (0.50)	185.6 (7.31)	-	244.6 (9.63)	114.4 (4.50)	114.4 (4.50)	12.7 (0.50)	89.0 (3.5)	68.6 (2.70)	113.0 (4.45)
	2.2t (5 klb)					51.3 (2.02)															70.6 (2.78)	
3	4.4t (10 klb)	17.5 (0.69)	136.6 (5.38)	25.4 (1.00)	19.1 (0.75)	70.3 (2.77)	132.9 (5.23)	235.0 (9.25)	152.4 (6.00)	25.4 (1.00)	101.6 (4.00)	184.2 (7.25)	25.4 (1.00)	-	298.0 (11.73)	-	152.4 (6.00)	152.4 (6.00)	25.4 (1.00)	101.6 (4.00)	92.6 (3.65)	143.0 (5.63)

<sup>1)</sup> Height when using thermal isolation pad or shock/vibration pad



SWB605 PowerMount download page,  
including 2D/3D drawings:  
[www.mt.com/ind-downloads-powermount](http://www.mt.com/ind-downloads-powermount)



SLB615D load cell download page:  
[www.mt.com/ind-downloads-slb615d](http://www.mt.com/ind-downloads-slb615d)

# Order Information SWB605 PowerMount™ – Weigh Module with Load Cell

## SWB605 PowerMount™ – Weigh Module / SWB605 PowerMount™ EN1090 – Weigh Module ( Europe Only)

Order information, weigh module assembly				Item No.		
Size	Rated capacity	Description	Class	Material, weigh module		
				CS	304	316
2	220kg / 500lb	Weigh module assembly	C3 / III M n:5	<b>30090741</b> <b>30263340</b>	<b>30090742</b> <b>30263341</b>	<b>30090743</b> <b>30263342</b>
			C6 / III M n:10	<b>30090753</b> <b>30263355</b>	<b>30090754</b> <b>30263356</b>	<b>30090755</b> <b>30263357</b>
			C10	<b>30096881</b> <b>30263370</b>	<b>30096882</b> <b>30263371</b>	<b>30096883</b> <b>30263372</b>
	550kg / 1,250lb		C3 / III M n:5	<b>30090744</b> <b>30263343</b>	<b>30090745</b> <b>30263344</b>	<b>30090746</b> <b>30263345</b>
			C6 / III M n:10	<b>30090756</b> <b>30263358</b>	<b>30090757</b> <b>30263359</b>	<b>30090758</b> <b>30263360</b>
			C10	<b>30096884</b> <b>30263373</b>	<b>30096885</b> <b>30263374</b>	<b>30096886</b> <b>30263375</b>
	1100kg / 2,500lb		C3 / III M n:5	<b>30090747</b> <b>30263346</b>	<b>30090748</b> <b>30263347</b>	<b>30090749</b> <b>30263348</b>
			C6 / III M n:10	<b>30090759</b> <b>30263361</b>	<b>30090760</b> <b>30263362</b>	<b>30090761</b> <b>30263363</b>
			C10	<b>30096887</b> <b>30263376</b>	<b>30096888</b> <b>30263377</b>	<b>30096889</b> <b>30263378</b>
	2200kg / 5,000lb		C3 / III M n:5	<b>30090750</b> <b>30263349</b>	<b>30090751</b> <b>30263350</b>	<b>30090752</b> <b>30263351</b>
			C6 / III M n:10	<b>30090762</b> <b>30263364</b>	<b>30090763</b> <b>30263365</b>	<b>30090764</b> <b>30263366</b>
			C10	<b>30096890</b> <b>30263379</b>	<b>30096891</b> <b>30263380</b>	<b>30096892</b> <b>30263381</b>
3	4400kg / 10000lb	Weigh module assembly	C3 / III M n:5	<b>30090765</b> <b>30263352</b>	<b>30090766</b> <b>30263353</b>	<b>30090767</b> <b>30263354</b>
			C6 / III M n:10	<b>30090768</b> <b>30263367</b>	<b>30090769</b> <b>30263368</b>	<b>30090770</b> <b>30263369</b>

**Bolded entries are stocked**

# Order Information SWB605 PowerMount™ – Weigh Module without Load Cell

## SWB605 PowerMount™ – Weigh Module without Load Cell /

## SWB605 PowerMount™ EN1090 – Weigh Module without Load Cell ( Europe Only )

- SafeLock™ allows to install weigh module hardware without load cell to avoid sensor damage
- Combine weigh module with special cable length and cable material
- Use weigh module with dummy load cell for level detection systems

Order information, weigh module kit		Item No.			Suitable load cells		
Size	Rated capacity	Material, weigh module			Item No.		
		CS	304	316	Class		
					C3 / III M n:5	C6 / III M n:10	C10
2	220 kg / 500 lb	<b>61043213</b>	<b>61043222</b>	<b>61046397</b>	<b>30450308</b>	<b>30450311</b>	<b>30450314</b>
	550 kg / 1250 lb	<b>30263235</b>	<b>30263236</b>	<b>30263237</b>	<b>30450317</b>	<b>30450320</b>	<b>30450323</b>
	1100 kg / 2500 lb				<b>30450326</b>	<b>30450329</b>	<b>30450332</b>
3	2200 kg / 5000 lb	<b>61046636</b>	<b>61046637</b>	<b>61046638</b>	<b>30450335</b>	<b>30450338</b>	<b>30539636</b>
		<b>30263238</b>	<b>30263239</b>	<b>30263240</b>			
3	4400 kg / 10000 lb	<b>61043214</b>	<b>61043223</b>	<b>61046398</b>	<b>30450344</b>	<b>30450347</b>	-
		<b>30263241</b>	<b>30263242</b>	<b>30263243</b>			

Bolded entries are stocked

# Order Information SWB605 PowerMount™ – Cables

Description	Item No.								
	Cable, material / length								
	PU/2.5m (8.2ft)	PU/5m (16.4ft)	PU/10m (32.8ft)	PU/15m (49.2ft)	PU/20m (65.6ft)	PU/30m (98.4ft)	PU/50m (164ft)	PU/100m (328ft)	PU/200m (656ft)
<b>Cable kit, 3 load cells</b>	30382994	<b>30382990</b>	<b>30382991</b>	-	-	-	-	-	-
<b>Cable kit, 4 load cells</b>	30382995	<b>30382992</b>	<b>30382993</b>	-	-	-	-	-	-
<b>Load cell Y-Cable</b>	30382975	<b>30382976</b>	<b>30382977</b>	-	-	-	-	-	-
<b>Home run cable</b>	-	<b>30382980</b>	<b>30382981</b>	<b>30382982</b>	<b>30382983</b>	<b>30382984</b>	<b>30382985</b>	<b>30382986</b>	<b>30423113</b>
<b>Extension cable</b>	-	<b>30382987</b>	<b>30382988</b>	-	-	-	-	-	-
<b>CAN termination</b>	<b>30382989</b>								
<b>Blind plug</b>	<b>30417485</b>								
<b>Cable gland for home run cable with IND780PDX</b>	<b>30095639</b>								

Bolded entries are stocked

## SWB605 PowerMount™ – Weigh Module Accessories

METTLER TOLEDO offers an extensive range of accessories for weighing modules and weighing cells. Correct installation is thus simplified and the consequences of harmful environmental influences reduced.

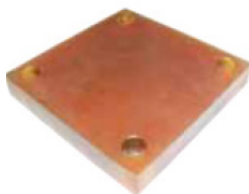


### Stabilizers

Stabilizers<sup>(1)</sup> are used to stabilize a scale subject to heavy vibration, high torque, or in-motion weighing. Each weigh module can host one or two stabilizers. With stabilizers installed, thermal expansion is still possible, guaranteeing the best weighing performance. Stabilizers (and weigh modules) shall be installed perpendicular to the direction of thermal expansion/contraction, for details see the Installation Guide on the product download page.

Rated capacity	Item Nr.		
	Carbon Steel (CS)	304 Stainless Steel	316 Stainless Steel
-	61046399	61046400	61046401
220 - 2200 kg / 500 - 5000 lb	61046399	61046400	61046401
4400 kg / 10,000 lb	61046404	61046405	61046406

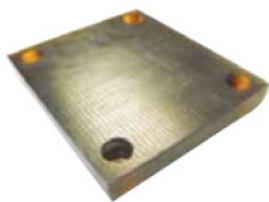
<sup>1)</sup> 1 or 2 per weigh module.



### Thermal Pads

Thermal pads are used in the case of hot tanks. They protect the weighing cell from temperature load caused by convection, thereby increasing accuracy and the life span of the system.

Rated capacity	Item Nr.	
	220 - 2200kg / 500 - 5000lb	4400 kg / 10,000 lb
80°C	61010620	61010621
170°C	61024642	61037510



### Shock/Vibration Pad

Shock/Vibration pads are used for reducing load peaks in the case of decreasing loads or vibrations. This effect is achieved through the installation of a relatively soft material with high internal damping.

Rated capacity	Item Nr.		
	Carbon Steel (CS)	304 Stainless Steel	316 Stainless Steel
-	61005965	61005965	61005965
220 - 2200kg / 500 - 5000lb	61005965	61005965	61005965
4400 kg / 10,000 lb	61005938	61005938	61005938



### Shim Set

For optimal weigh module alignment thin plates of metal can be used to level the tank scale and evenly distribute the load.

Rated capacity	Item Nr.		
	Carbon Steel (CS)	304 Stainless Steel	316 Stainless Steel
0.5 mm Shim Set	30693512	30693512	30693512
220 - 2200 kg / 500 - 5,000 lb	30693512	30693512	30693512
4400 kg / 10,000 lb	30693513	30693513	30693513

## SWB605 PowerMount™ – Weigh Module Accessories



### Mobility Kit

Mobility Kit is designed to protect the load cell during movement of mobile vessels which are common in many industries. The weigh module top plate is lifted with the load cell unloaded for safe movement of mobile tank vessels or reactors. It protects the load cell from shock loads and maintains a consistent weighing performance before and after movement.

Mobility Kit can also be used as a service tool to lift top plate and unload the load cell for load cell installation or replacement.



Rated capacity	Item Nr.
220-2,200 kg / 500-5,000 lb	30801038

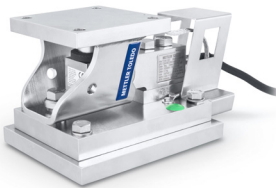


### Fixed bearings, dummy weighing cell

Fixed bearings are mechanical clones of weighing modules without movable or active parts. Fixed bearings can be used when monitoring the filling level of liquids. Dummy load cells are mechanical clones of the weighing cell without metrological features, therefore also excluding cables. They are used to protect the weighing cells during the installation stage.



Rated capacity	Item Nr.			
-	Carbon Steel (CS)	304 Stainless Steel	316 Stainless Steel	Dummy Cell
220 - 1100 kg / 500-2,500 lb	61010624	61046402	61046403	68000714
2200 kg / 5,000 lb	61010624	61046402	61046403	61005963
4400 kg / 10,000 lb	61010625	61046407	61046408	61005964



### Cable Protection

Cable protection is mandatory to install in hazardous areas, as it protects the connectors from mechanical impacts. It is also recommended to install the Cable Protection in other areas, it increases the operation safety of the tank scale, and prevents unnecessary downtime in case of unintended damage of the connector.

Rated capacity	Item Nr.		
-	Carbon Steel (CS)	304 Stainless Steel	316 Stainless Steel
220 - 2200 kg / 500 - 5000 lb	30315554		
4400 kg / 10,000 lb	30315555		



## Related Products

### Weighing Indicators and Transmitters

METTLER TOLEDO offers a complete family of weighing indicators, controllers and transmitters for applications from simple weighing to filling, stock control, batching, formulation, counting, or checkweighing.



ACT350 Industrial Transmitter:  
 ▶ [www.mt.com/ind-act350](http://www.mt.com/ind-act350)



IND360 Industrial Indicator:  
 ▶ [www.mt.com/ind360](http://www.mt.com/ind360)



IND570 Industrial Indicator:  
 ▶ [www.mt.com/ind570](http://www.mt.com/ind570)



IND780 Industrial Indicator:  
 ▶ [www.mt.com/ind780](http://www.mt.com/ind780)



### METTLER TOLEDO Service

Our extensive service network is among the best in the world and ensures maximum availability and service life of your product. Preferred tank scale calibration service: RapidCal™.



Learn more about RapidCal™:  
 ▶ [www.mt.com/ind-rapidcal](http://www.mt.com/ind-rapidcal)



**METTLER TOLEDO** Service

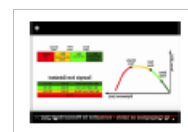
## Weigh Module Knowledge Base



### Weigh Module Proven Safety Video

Watch the video to understand how force ratings are tested and mechanical safety of weigh modules are ensured.

► <https://www.youtube.com/watch?v=jmOzLrB9HdA>



### Weigh Module Buying Guide

Ensure that you make the proper weigh module selection with the support of our free Weigh Module Buying Guide.

► [www.mt.com/ind-wm-buying-guide](http://www.mt.com/ind-wm-buying-guide)



### Dos and Don'ts

Discover best practices for weigh module installation and integration in custom scales with straightforward, real-world examples.

► [www.mt.com/ind-wm-dos-donts](http://www.mt.com/ind-wm-dos-donts)



### Tank Scale Calibration Methods

In this document, we discuss the six common methods to calibrate tank scales and then illustrate each method with practical use cases.

► [www.mt.com/ind-tankscalecalibration](http://www.mt.com/ind-tankscalecalibration)



### PowerMount Installation Video

Watch the short how-to video for a weigh module installation overview. Details of the SafeLock™ plates and optional stabilizers are also explained.

► <https://www.youtube.com/watch?v=SczV-KZQ0aY>



### Further Readings

Safety-Related Force Ratings:

[www.mt.com/ind-wp-safety](http://www.mt.com/ind-wp-safety)

Weighing Accuracy in Tank Scales:

[www.mt.com/ind-weighing-accuracy-brochure](http://www.mt.com/ind-weighing-accuracy-brochure)

Analog and PowerMount™ Weigh Modules:

[www.mt.com/ind-modern-weigh-modules-WP](http://www.mt.com/ind-modern-weigh-modules-WP)

Weigh Module Systems Handbook:

[www.mt.com/ind-system-handbook](http://www.mt.com/ind-system-handbook)

Weightless Tank Scale Calibration:

[www.mt.com/ind-weightless-tank-scale-calibration-WP](http://www.mt.com/ind-weightless-tank-scale-calibration-WP)

RapidCal™ Tank Scale Calibration:

[www.mt.com/ind-rapidcal](http://www.mt.com/ind-rapidcal)

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For more information



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Document No. 30242853 B

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